

## Mint of the United States at Philadelphia, Pa.,

COINER'S DEPARTMENT,

February 24<sup>th</sup>, 1888.Hon Daniel M. Fox  
Superintendent

Sir;

In forwarding the recommendation for an additional cutter, annealer, and roller in this department to partially fill the vacant places existing in the two shifts in the Rolling room, I have the honor to state that the two shifts as at present constituted, are not of the required number of men - by three annealers, <sup>three mach room</sup> four rollers, and three cutters - to perform the work satisfactorily.

Some of the men credited to the rolling room shifts, are employed elsewhere in the department; in the Coining room, at the scales receiving ingots and delivering clippings, and one man engaged in the machine shop; These are necessary assignments to these places, because



## Mint of the United States at Philadelphia, Pa.,

## COINER'S DEPARTMENT,

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of the increased amount of work, notably in the  
Coining room.

Previous to the order to discontinue over work,  
the full complement of each working force was kept  
intact from the other shift, causing over time in in-  
dividual cases, but since that order has been in effect,  
the work has been embarrassed for the requisite  
number of men, and in view of the depleted force  
in the rolling room made by these details, I would  
respectfully recommend that both shifts be filled  
to the full complement and thereby increase the ef-  
-ficiency of the department, as at the present time the work  
as being performed is costing more than it would by the  
increase of said force.

Very Respectfully  
N. D. Steel  
Coiner



Mint of the United States at Philadelphia, Pa.,

COINER'S DEPARTMENT,

Feb'y 24., 1888.

Wm. S. Steel.

Coiner.

Explaining the necessity  
for an additional Cutter,  
Annealer and Roller in  
Coiner's Dept.

Rec'd  
Feb. 24. 1888.

No. of Enclosures,



[Abstract:] Explaining the necessity for an additional cutter, annealer and roller in Coiner's Dept.

Mint of the United States at Philadelphia, Pa.,  
Coiner's Department,  
February 24, 1888

Hon. Daniel M. Fox  
Superintendent

Sir:

In forwarding the recommendation for an additional cutter, annealer and roller in this department to partially fill the vacant place existing in the two shifts in the Rolling Room, I have the honor to state that the two shifts as at present constituted, are not of the required number of men – by three annealers, four rollers, three wash room, and three cutters – to perform the work satisfactorily.

Some of the men credited to the rolling room shifts, are employed elsewhere in the department; in the Coining room, at the scales recoinng Ingots and delivery clippings, and one man engaged in the Machine Shop, three are necessary assignments to these places, because of the increased amount of work, notably in the Coining room.

Previous to the order to discontinue over work, the full complement of each working force now kept intact from the other shift, causing over time in individual cases, but since that order has been in effect, the work has been embarrassed for the requisite number of men, and in view of the depleted force in the rolling room made by these details. I would respectfully recommend that both shifts be filled to the full complement and thereby increase the efficiency of the department, as of the present time the work as being performed is costing more than it would by the increase of said force.

Very Respectfully,  
W.S. Steel  
Coiner